

METHOD OF PRODUCING LITHIUM ION CATHODE MATERIALS

ABSTRACT

5 A method of producing $\text{Li}_y[\text{Ni}_x\text{Co}_{1-2x}\text{Mn}_x]\text{O}_2$ wherein $0.025 \leq x \leq 0.5$ and $0.9 \leq y \leq$
1.3. The method includes mixing $[\text{Ni}_x\text{Co}_{1-2x}\text{Mn}_x]\text{OH}_2$ with LiOH or Li_2CO_3 and one or
both of alkali metal fluorides and boron compounds, preferably one or both of LiF and
 B_2O_3 . The mixture is heated sufficiently to obtain a composition of $\text{Li}_y[\text{Ni}_x\text{Co}_{1-2x}\text{Mn}_x]\text{O}_2$
sufficiently dense for use in a lithium-ion battery cathode. Compositions so densified
10 exhibit a minimum reversible volumetric energy characterized by the formula $[1833 -$
 $333x]$ measured in Wh/L .